



VANISHING OILS

RichardsApex has specialized in custom formulating evaporating oils and solvent base lubricants for many years. These oils have gained wide acceptance where minimal lubricity is required and a controlled residual film is desired. Products are available for use on ferrous, nonferrous and alloy metals.

Recommended Uses

Light gauge blanking, drawing, and perforating
Roll forming light gauge steel
Stranding lube for ferrous and nonferrous wire
Coiling lube for welding wire
Final pass lube in dry drawing to reduce soap powder residual
Pay-off aid for tightly spooled wire

Partial Listing of Products

Product	kg/L	Lbs/gal	Description
V4B	0.77	6.42	Evaporating oil with fatty additive
V4BR	0.77	6.42	Evaporating oil with fatty additive plus inhibitor
V4JC	0.77	6.42	Evaporating oil with polymer additive to enhance lubrication
V5BM	0.80	6.67	Evaporation oil containing both mineral oil and fatty lubricity agents
V21	0.80	6.71	Base evaporating oil
V22	0.81	6.78	Evaporating oil containing high percentage of fatty lubricity agent
V23	0.81	6.74	Evaporating oil with mineral oil additive
V27	0.79	6.6	Evaporating oil with copper corrosion inhibitor
V40	0.78	6.51	Fast evaporation rate with a flash point of 150F.
V44	0.77	6.4	Rapid evaporating base oil containing both lubricity and extreme pressure additives.
V46BR	0.81	6.73	Leaves heavier residual film than other evaporating oils.

Please contact your RichardsApex Representative or the Company for additional information.